

**KemaPox HF 027**

**Description:** Cycloaliphatic polyamine .N-(2-Aminoethyl)-piperazin

**Fields of applications:**

- **KemaPox HF 027** is mainly used in combination with suitable epoxy resin formulations as an accelerator for curing of solvent-free epoxy systems.

**Specification:**

<b>Appearance</b>	clear liquid	
<b>Solid Content</b>	100 %	
<b>Color (APHA)</b>	max 15	DIN/ISO 6271

**Characteristic data:**

<b>H*-equivalent mass</b>	43	
<b>Viscosity at 23 °C</b>	18 mPas	DIN 525672
<b>Density at 23 °C</b>	0.985 g/cm <sup>3</sup>	DIN 53217
<b>Flash point</b>	117 °C	DIN-52758

**Storage life:** It is at least 24 months, at room temperature in the original sealed containers, from the date of manufacture.

**Handling Precautions:** Please refer to the Safety data sheet of this product.

Classification: C "corrosive".

*The information provided herein is considered to be representative of our production, and is to the best of our knowledge accurate and according to our laboratory tests and data which we believe to be reliable. This does not construe in any way any liability or responsibility from our part for any third party since the conditions of use are beyond our control and each user should perform sufficient investigation to establish the full suitability of our products for its intended use. Furthermore no information provided here should be taken as a recommendation or advice for infringement of third party intellectual property rights.*