

## Kemapox HF 308

**Description:** Modified aliphatic polyamine

**Fields of applications :**

- **KemaPox HF 308** is used as a hardener for fast curing epoxy system.
- For mortars, adhesives and injection.
- For coal tar epoxy system.

**Specification:**

Viscosity at 23 °C	App 200 mPas	DIN 53214
	app 45 sec	4mm cup DIN 53211
Density at 23 °C	0.95 g/cm <sup>3</sup>	DIN 51757,T3
Color index	< 4	Gardner

**Characteristic data:**

H*-equivalent mass	86	
Solids content	100 %	
Flash point	>85 °C	DIN-ISO 3679

**Typical Mix Properties:**

Mix Of:	50 gms with 100 gm.	epoxy resin *
Initial viscosity:	app.110 sec 4mm cup;	DIN 53211
	app 560 mPas	DIN 53214
Pot life:	app. 11 min	from 23 to 40°C for 100 ml
Min. curing temp.	app.8 °C	
Shore D	80	ISO 868-1985

**Storage life:** It is at least 24 months, at room temperature in the original sealed containers, from the date of manufacture.

**Handling Precautions:** Please refer to the Safety data sheet of this product.

Classification: C "corrosive".

\* Tests performed with **KemaPox RL 215**

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