

Kemapox HF 324

Description: Modified cycloaliphatic polyamine

Fields of applications :

- KemaPox HF 324 is used as a hardener for epoxy resin formulations
- Blocked polyurethane polymers

Specification:

Viscosity at 23 °C	app150 mPas	DIN 53214
	app 26 sec	8mm cup DIN 53211
Density at 23 °C	0.96 g/cm ³	DIN 51757,T3
Color index	< 3	Gardner

Characteristic data:

H*-equivalent mass	137	
Solids content	100 %	
Flash point	>100 °C	DIN-ISO 3679

Typical Mix Properties:

Mix Of:	79 gms with 100 gm.	epoxy resin *
Initial viscosity:	app.17 sec 8mm cup;	DIN 53211
	app 100 mPas	DIN 53214
Pot life:	app. 13 min	from 23 to 40°C for 100 ml
Min. curing temp.	app.8 °C	
Shore D	80	ISO 868-1985

Storage life: It is at least 24 months, at room temperature in the original sealed containers, from the date of manufacture.

Handling Precautions: Please refer to the Safety data sheet of this product.

Classification: C "corrosive".

* Tests performed with **KemaPox RL 215**

The information provided herein is considered to be representative of our production, and is to the best of our knowledge accurate and according to our laboratory tests and data which we believe to be reliable. This does not construe in any way any liability or responsibility from our part for any third party since the conditions of use are beyond our control and each user should perform sufficient investigation to establish the full suitability of our products for its intended use. Furthermore, no information provided here should be taken as a recommendation or advice for infringement of third party intellectual property rights.