

**Kemapox HF 328**

**Description:** Modified cycloaliphatic polyamine

**Fields of applications :**

- **KemaPox HF 328** is a low viscosity hardener used for epoxy systems.
- Primer, coating for solvent free – systems.

**Specification:**

<b>Viscosity at 23 °C</b>	app 150 mPas	DIN 53214
	app 30 sec	4mm cup DIN 53211
<b>Density at 23 °C</b>	0.96 g/cm <sup>3</sup>	DIN 51757,T3
<b>Color index</b>	< 2	Gardner

**Characteristic data:**

<b>H*-equivalent mass</b>	89	
<b>Solids content</b>	100 %	
<b>Flash point</b>	>100 °C	DIN-ISO 3679

**Typical Mix Properties:**

<b>Mix Of:</b>	51 gms with 100 gm.	epoxy resin *
<b>Initial viscosity:</b>	app.90 sec 4mm cup;	DIN 53211
	app 400 mPas	DIN 53214
<b>Pot life:</b>	app. 22 min	from 23 to 40°C for 100 ml
<b>Min. curing temp.</b>	app.8 °C	
<b>Shore D</b>	82	ISO 868-1985

**Storage life:** It is at least 24 months, at room temperature in the original sealed containers, from the date of manufacture.

**Handling Precautions:** Please refer to the Safety data sheet of this product.

Classification: C "corrosive".

\* Tests performed with **KemaPox RL 215**

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