

**Kemapox HF 369**

**Description:** Mannich–base, phenol-free

**Fields of applications :**

- **KemaPox HF 369** is a high chemical resistance hardener recommended for mortars, adhesives, and coatings.
- Fast setting time hardener to accelerate slow settings systems e.g. tar epoxy coating.
- For solvent-free system where high chemical resistance against acids, alkalis and solvents required.

**Specification:**

<b>Viscosity at 23 °C</b>	app 1900 mPas	DIN 53214
	app 28 sec	8mm cup DIN 53211
<b>Density at 23 °C</b>	1,04 g/cm <sup>3</sup>	DIN 51757,T3
<b>Color index</b>	< 3	Gardner

**Characteristic data:**

<b>H*-equivalent mass</b>	93	
<b>Solids content</b>	100 %	
<b>Flash point</b>	>100 °C	DIN-ISO 3679

**Typical Mix Properties:**

<b>Mix Of:</b>	54 gms with 100 gm.	epoxy resin *
<b>Initial viscosity:</b>	app 140 sec 4mm cup;	DIN 53211
	app 1100 mPas	DIN 53214
<b>Pot life:</b>	app. 11 min	from 23 to 40°C for 100 ml
<b>Min. curing temp.</b>	app.8 °C	
<b>Shore D</b>	84	ISO 868-1985

**Storage life:** It is at least 24 months, at room temperature in the original sealed containers, from the date of manufacture.

**Handling Precautions:** Please refer to the Safety data sheet of this product.

\* Tests performed with **KemaPox RL 215**

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